

EC axial fan - AxiBlade

sickle-shaped blades (S series)
with square full nozzle

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Nominal data

Type	W3G800-KH94-01	
Motor	M3G112-IA	
Phase		3~
Nominal voltage	VAC	400
Nominal voltage range	VAC	380 .. 480
Frequency	Hz	50/60
Method of obtaining data		ml
Speed (rpm)	min ⁻¹	780
Power consumption	W	830
Current draw	A	1.3
Max. back pressure	Pa	120
Max. back pressure	in. wg	0.48
Min. ambient temperature	°C	-40
Max. ambient temperature	°C	60

ml = Max. load · me = Max. efficiency · fa = Free air · cs = Customer specification · ce = Customer equipment
Subject to change

Data according to Commission Regulation (EU) 327/2011 (prEN 17166)

		Actual	Req. 2015			
01 Overall efficiency η_{es}	%	50.5	33	09 Power consumption P_{ed}	kW	0.78
02 Measurement category	A			09 Air flow q_v	m³/h	12545
03 Efficiency category	Static			09 Pressure increase p_{fs}	Pa	104
04 Efficiency grade N	57.5	40		10 Speed (rpm) n	min ⁻¹	780
05 Variable speed drive	Yes			11 Specific ratio*	1.00	

Data obtained at optimum efficiency level.

* Specific ratio = $1 + p_s / 100\,000\text{ Pa}$

LU-182097

The efficiency values displayed for achieving conformity with the Ecodesign Regulation EU 327/2011 has been reached with defined air duct components (e.g. inlet rings).
The dimensions must be requested from ebm-papst. If other air conduction geometries are used on the installation side, the ebm-papst evaluation loses its validity/the conformity must be confirmed again.
The product does not fall within the scope of Regulation (EU) 2019/1781 due to the exception specified in Article 2 (2a) (motors completely integrated into a product).



Technical description

Weight	32 kg
Size	800 mm
Motor size	112
Rotor surface	Painted black
Terminal box material	PP plastic
Electronics housing material	Die-cast aluminum, painted black
Blade material	Press-fitted sheet steel blank, sprayed with PP plastic
Fan housing material	Sheet steel, galvanized and coated with black plastic (RAL 9005)
Guard grille material	Steel, coated with black plastic (RAL 9005)
Number of blades	5
Airflow direction	V
Direction of rotation	Clockwise, viewed toward rotor
Degree of protection	IP55
Insulation class	"F"
Moisture (F) / Environmental (H) protection class	H2
Ambient temperature note	Occasional start-up at temperatures between -40°C and -25°C is permitted. For continuous operation at ambient temperatures below -25°C (such as refrigeration applications), use must be made of a fan design with special low-temperature bearings.
Max. permitted ambient temp. for motor (transport/storage)	+80 °C
Min. permitted ambient temp. for motor (transport/storage)	-40 °C
Installation position	Shaft horizontal or rotor on bottom; rotor on top on request
Condensation drainage holes	On rotor side
Mode	S1
Motor bearing	Ball bearing; (sealed)
Technical features	- Output 10 VDC, max. 10 mA - Operation and alarm display - External 24 V input (parameter setting) - Alarm relay - Integrated PID controller - Motor current limitation - PFC, passive - RS-485 MODBUS-RTU - Soft start - EEPROM write cycles: 100,000 maximum - Control input 0-10 VDC / PWM - Control interface with SELV potential safely disconnected from the mains - Thermal overload protection for electronics/motor - Line undervoltage / phase failure detection
EMC immunity to interference	According to EN 61000-6-2 (industrial environment)
EMC circuit feedback	According to EN 61000-3-2/3
EMC interference emission	According to EN 61000-6-3 (household environment)
Touch current according to IEC 60990 (measuring circuit Fig. 4, TN system)	<= 3.5 mA
Electrical hookup	Terminal box
Motor protection	Thermal switch auto reset, internally connected

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Protection class	I (with customer connection of protective earth)
Conformity with standards	EN 61800-5-1; CE
Approval	CCC; CSA C22.2 No. 77 + CAN/CSA-E60730-1; EAC; UL 1004-7 + 60730-1
Comment	Conformity with standard EN 60335-1 on request

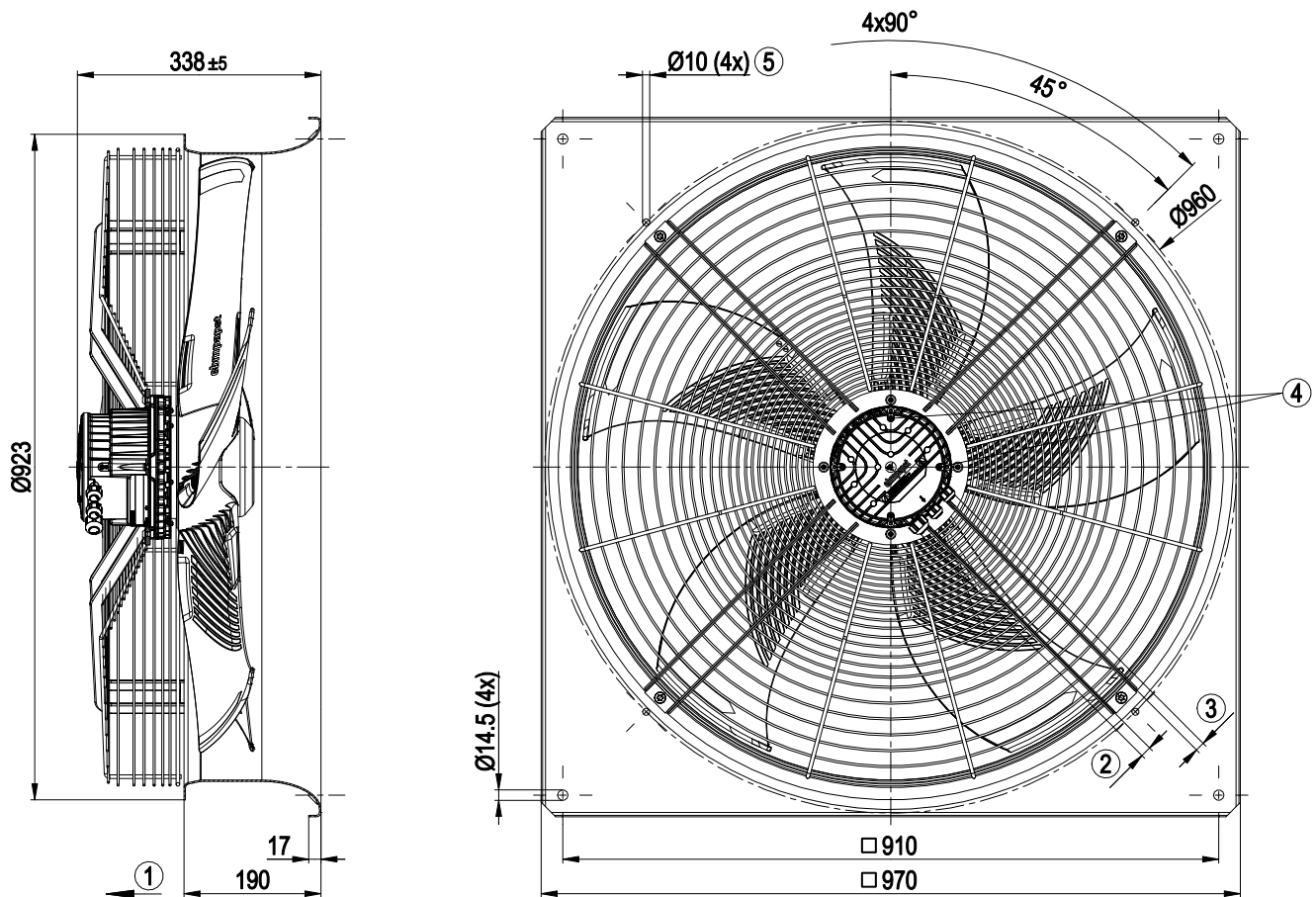


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Product drawing

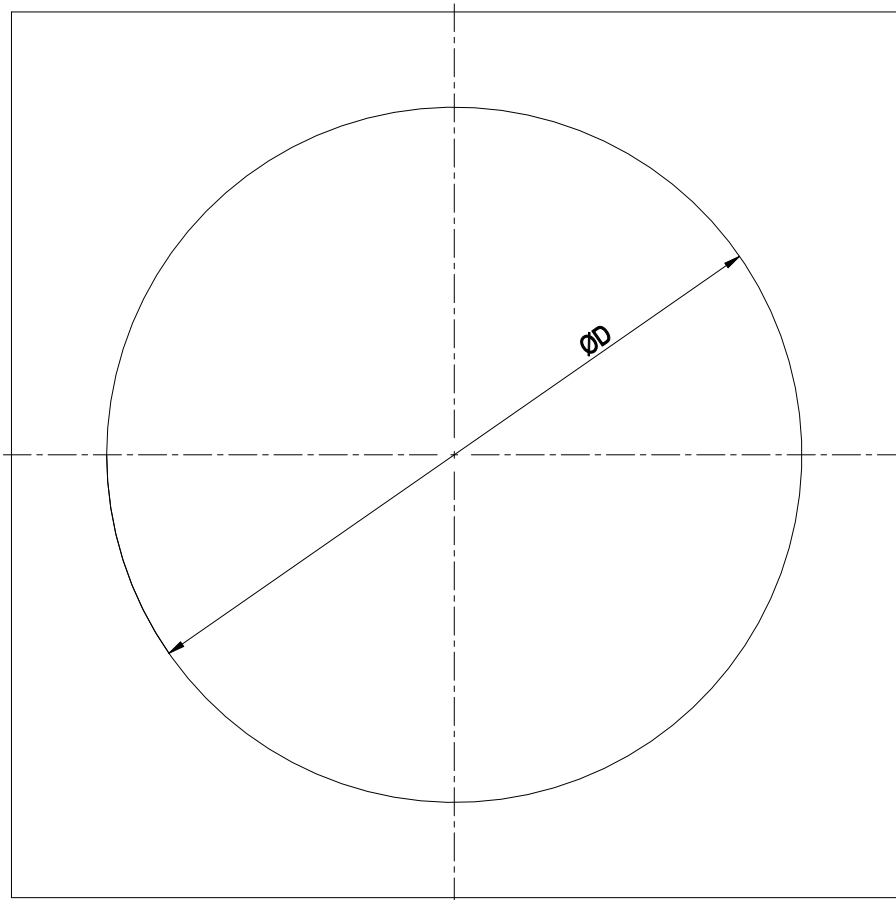


1	Airflow direction "V"
2	Cable diameter min. 8 mm, max. 12 mm, tightening torque 1.8 ± 0.3 Nm (use must be made of seal provided) Cable diameter min. 4 mm, max. 10 mm, tightening torque 1.8 ± 0.3 Nm
3	Cable diameter min. 6 mm, max. 10 mm, tightening torque 1.8 ± 0.3 Nm (use must be made of seal provided) Cable diameter min. 4 mm, max. 7 mm, tightening torque 1.8 ± 0.3 Nm
4	Tightening torque 1.5 ± 0.2 Nm
5	Attachment holes for FlowGrid 80000-2-2957 (not included in scope of delivery)

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Mounting dimensions



Diameter of the necessary recess for mounting the fan housing in the end device

BG630: D = Ø785 mm

BG710: D = Ø830 mm

BG800: D = Ø950 mm

BG910: D = Ø1050 mm

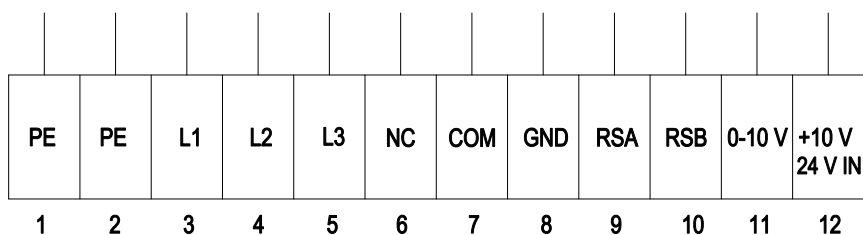


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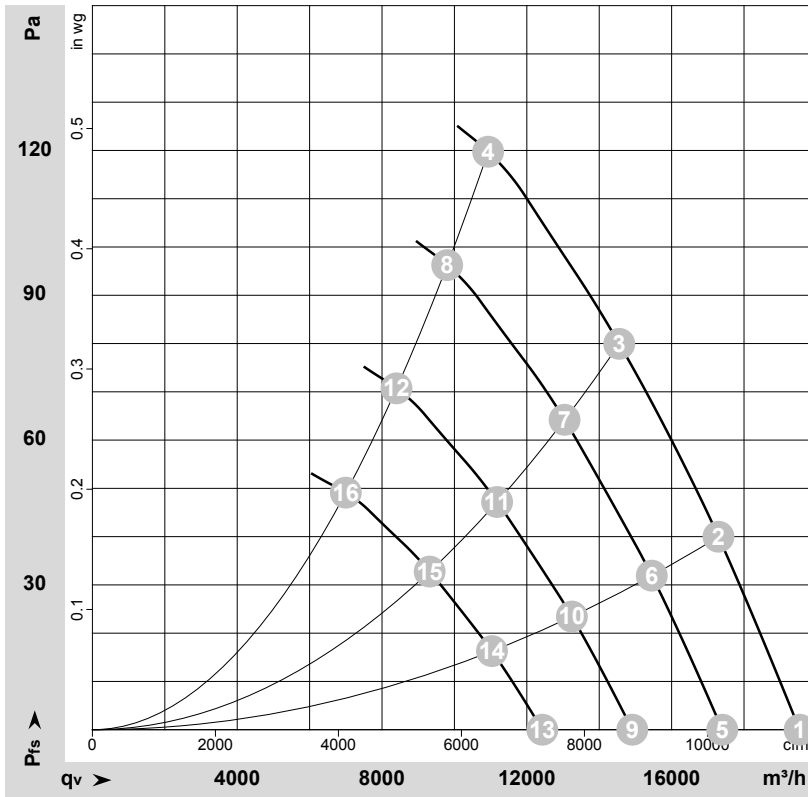
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Connection diagram



No.	Conn.	Designation	Function/assignment
1	PE	PE	Protective earth
2	PE	PE	Protective earth
3	L1	L1	Power supply
4	L2	L2	Power supply
5	L3	L3	Power supply
6	NC	NC	Status relay, floating status contact, break for failure, contact rating 250 VAC / 2 A (AC1) / min. 10 mA; reinforced insulation on supply side and basic insulation on control interface side
7	COM	COM	Status relay, floating status contact, break for failure, contact rating 250 VAC / 2 A (AC1) / min. 10 mA; reinforced insulation on supply side and basic insulation on control interface side
8	GND	GND	Reference ground for control interface, SELV
9	RSA	RSA	RS485 interface for MODBUS, RSA; SELV
10	RSB	RSB	RS485 interface for MODBUS, RSB; SELV
11	0-10 V	0-10 V	Analog input (set value) SELV, 0-10 V, Ri = 100 kΩ, adjustable curve
12	+10 V	+10 V	Fixed voltage output 10 VDC, SELV, +10 V ±3%, max. 10 mA, short-circuit-proof, power supply for external devices (e.g. pot); fixed voltage input 24 VDC for setting parameters via MODBUS without line voltage supply

Curves: Air performance 50 Hz



$$\rho = 1.15 \text{ kg/m}^3 \pm 2 \%$$

Measurement: LU-182097-1

Air performance measured according to ISO 5801 installation category A. For detailed information on the measurement setup, contact ebm-papst. Intake sound level: Sound power level according to ISO 13347 / sound pressure level measured at 1 m distance from fan axis. The values given are valid under the specified measuring conditions and may vary due to conditions of installation. For deviations from the standard configuration, the parameters have to be checked on the installed unit.

Measured values

	U	f	n	P _{ed}	I	LpA _{in}	LwA _{in}	LwA _{out}	q _v	P _{fs}	q _v	P _{fs}
	V	Hz	min ⁻¹	W	A	dB(A)	dB(A)	dB(A)	m ³ /h	Pa	cfm	in. wg
1	400	50	780	494	0.80	63	69	69	19535	0	11500	0.00
2	400	50	780	614	0.97	63	69	69	17295	40	10180	0.16
3	400	50	780	721	1.13	62	69	69	14555	80	8565	0.32
4	400	50	780	830	1.30	68	75	75	10930	120	6435	0.48
5	400	50	700	349	0.57	60	66	66	17400	0	10240	0.00
6	400	50	700	438	0.70	60	66	66	15450	32	9095	0.13
7	400	50	700	520	0.81	60	66	66	13045	64	7675	0.26
8	400	50	700	598	0.93	65	72	73	9800	96	5770	0.39
9	400	50	600	220	0.36	56	63	63	14915	0	8780	0.00
10	400	50	600	276	0.44	56	62	62	13245	24	7795	0.10
11	400	50	600	327	0.51	56	62	62	11180	47	6580	0.19
12	400	50	600	377	0.58	61	68	69	8400	71	4945	0.29
13	400	50	500	127	0.21	51	58	58	12430	0	7315	0.00
14	400	50	500	160	0.25	51	58	57	11035	16	6495	0.06
15	400	50	500	189	0.30	51	58	57	9315	33	5485	0.13
16	400	50	500	218	0.34	57	64	64	7000	49	4120	0.20

U = Voltage · f = Frequency · n = Speed (rpm) · P_{ed} = Power consumption · I = Current draw · LpA_{in} = Sound pressure level intake side · LwA_{in} = Sound power level intake side
 LwA_{out} = Sound power level outlet side · q_v = Air flow · P_{fs} = Pressure increase