



Specification For Approval

Customer : _____
Description : _____ EC FAN _____
Customer Part No. : _____ Rev : _____
Delta Model No. : _____ GTM031PHJ22M-V004 _____ Rev : 00
Safety Model No. : _____ CCC : MU084EP3SA0-030 、 UL / TUV : GTB031PHJ22M
Sample Issue No. : _____
Sample Issue Date : _____ 01/13/2023 _____

Please send one copy of this specification back after
you signed approval for production pre-arrangement

Approved by : _____

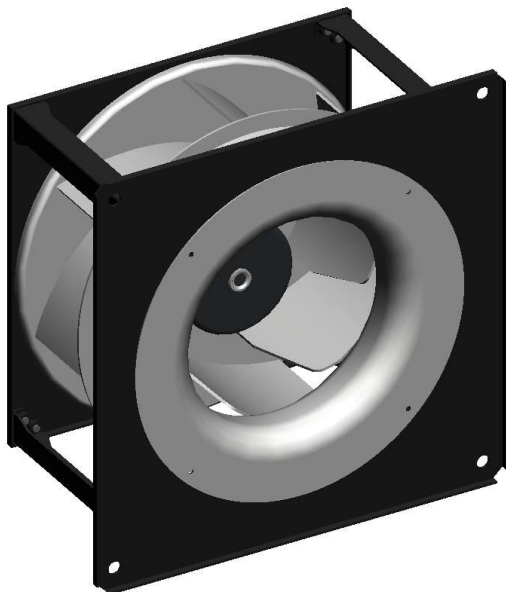
Date : _____

Beijing Hengrui Mechanical and Electrical Equipment Co,Ltd
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Electronically Commutated (EC) Fan

Centrifugal Fan

400 x 400 x 261.5 mm



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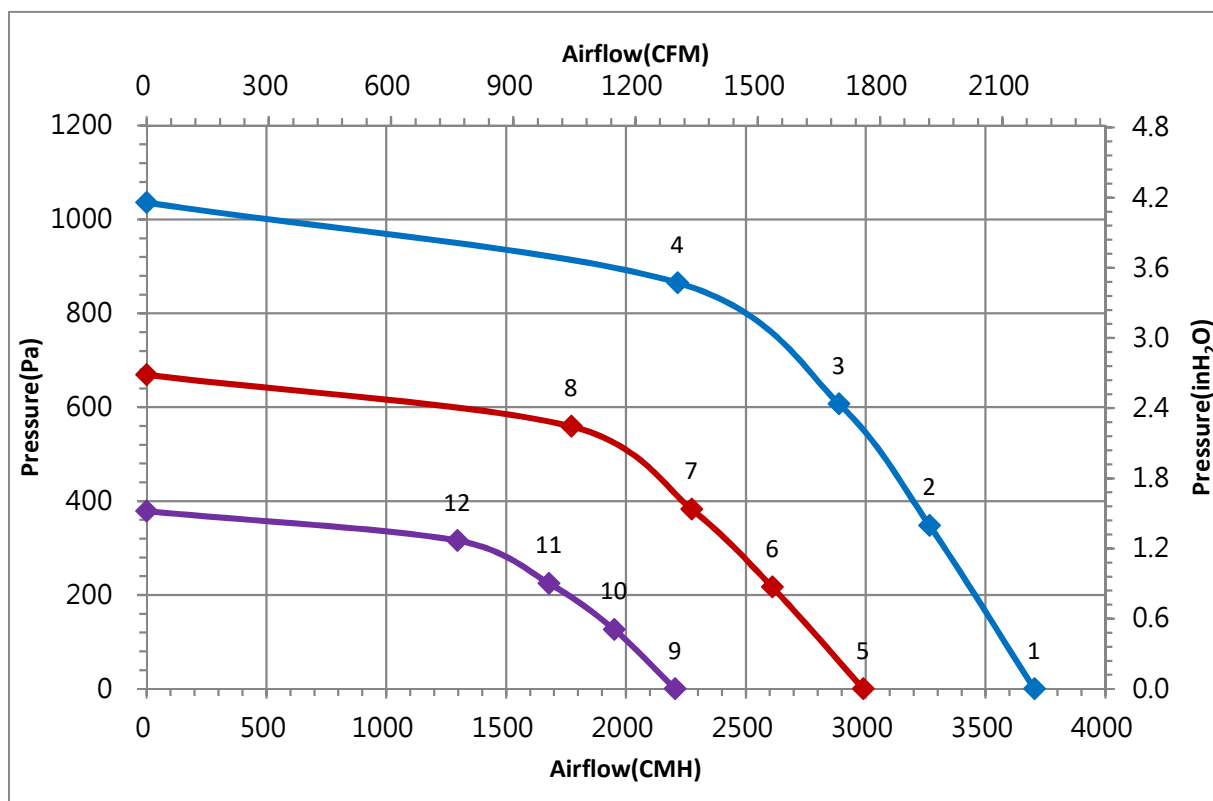
Technical features

Input Side	
Nominal Voltage	3~ 400Vac 50/60Hz
Input Source	3~ 380Vac - 480Vac
Power @ Free air	764 W
Power @ Max. load	1000 W
Output Side	
Speed (RPM)	3060
Qmax. (CMH / CFM)	3704 / 2180
Pmax. (Pa / inAq)	1035 / 4.157
Noise (dB-A) @ Qmax.	81.5
Functions	
Passive power factor correction	
Control input 0-10VDC / PWM / 4-20mA.	
Output +10VDC (±10%), max. 10mA.	
Control voltage output: 0-10VDC.	
RS485 control bus (MODBUS RTU / 8N1)	
Alarm relay, Locked rotor protection, Soft start.	
Speed telling, Frequency generator signal.	
Voltage / Current monitoring.	

Physical	
Rotation Direction	CW, Seen on rotor
Material (Impeller / Frame)	Aluminum sheet / Die-cast aluminum
Bearing system	Ball bearings
Weight (kg)	13
Electrical leads	Via terminal block
Environmental	
Operating temperature range	-30 ~ +60 °C
Storage temperature range	-40 ~ +70 °C
Safety	
Safety	CCC、UL、TUV
IP Level	IP54
EMC	EN61000-6-2/3, EN61000-3-2/3
Protection class	I
Insulation class	F
Leakage current	≤ 3.5 mA
Motor protection	Over temperature protected
Life expectancy	60,000 hrs at 40 °C / 15 ~ 65 %RH

NOTE : Delta reserves the right to change specifications and other product information without prior notice.

P & Q curves



Measure data:

	P [Pa]	Q [CMH]	N [R.P.M.]	P1 [W]	I [A]	Lp [dB(A)]
1	0	3704	3060	764	1.34	81.5
2	349	3266	3060	892	1.52	
3	607	2888	3060	987	1.64	
4	865	2215	3060	989	1.64	
5	0	2989	2450	420	0.81	76.5
6	217	2610	2450	458	0.87	
7	383	2274	2450	522	0.98	
8	559	1771	2450	528	0.98	
9	0	2205	1840	185	0.39	68.5
10	127	1950	1840	203	0.42	
11	225	1679	1840	229	0.48	
12	316	1297	1840	226	0.48	

Test Condition :

- Input Voltage: Nominal Voltage
- Temperature : Room Temperature
- Humidity : 65%RH
- Measured with inlet cone.
- Noise (Lp) is measured at a distance of one meter from the inlet side.

Dimension drawing

Label :

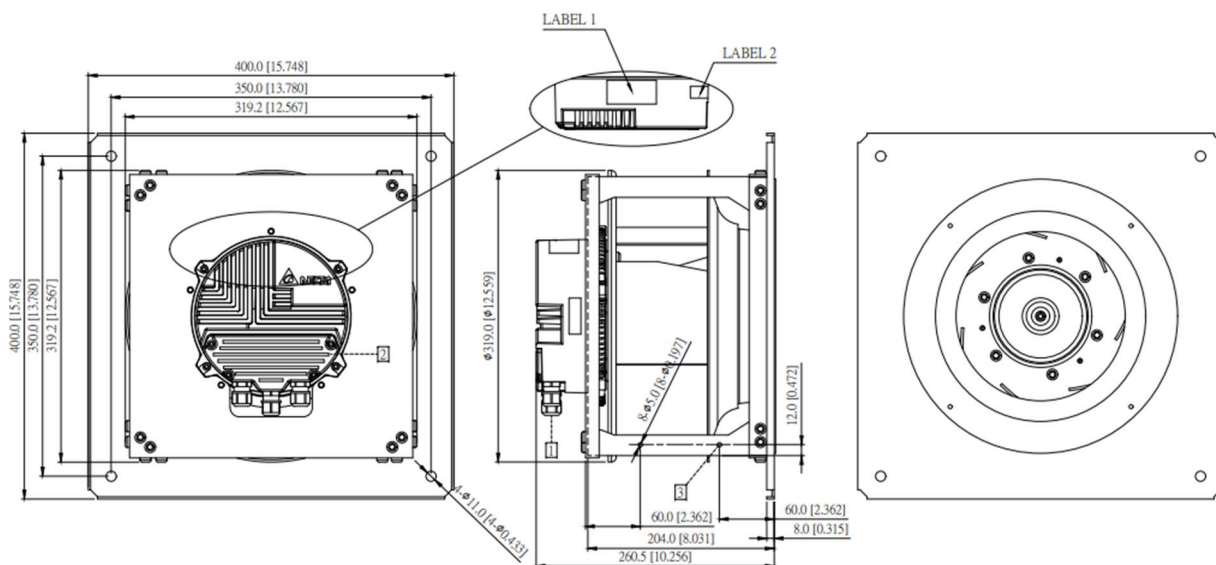


Label 1



Label 2

Fan :

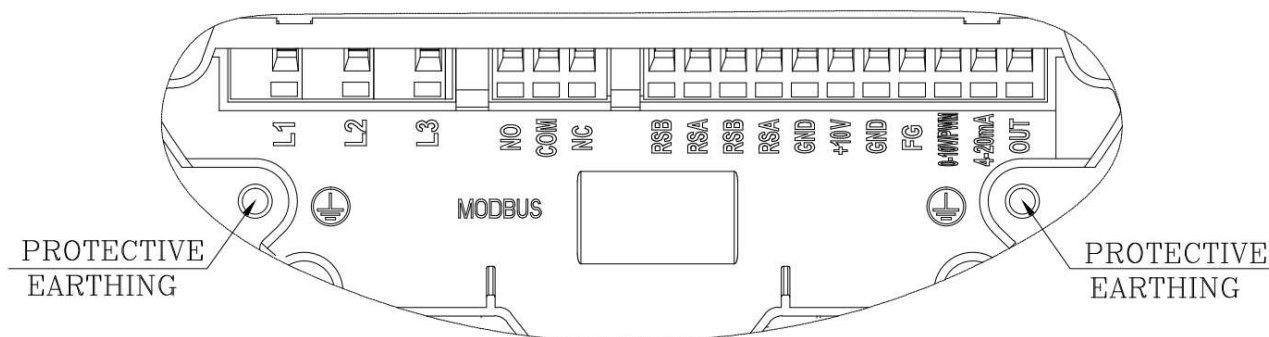


Note :

1. Cable Diameter : $\varnothing 6.0 \sim \varnothing 10.0$ mm.
2. Open the cover and refer to definition of terminal block.
3. 4 - support have 2 - $\varnothing 5.0$ mm holes.

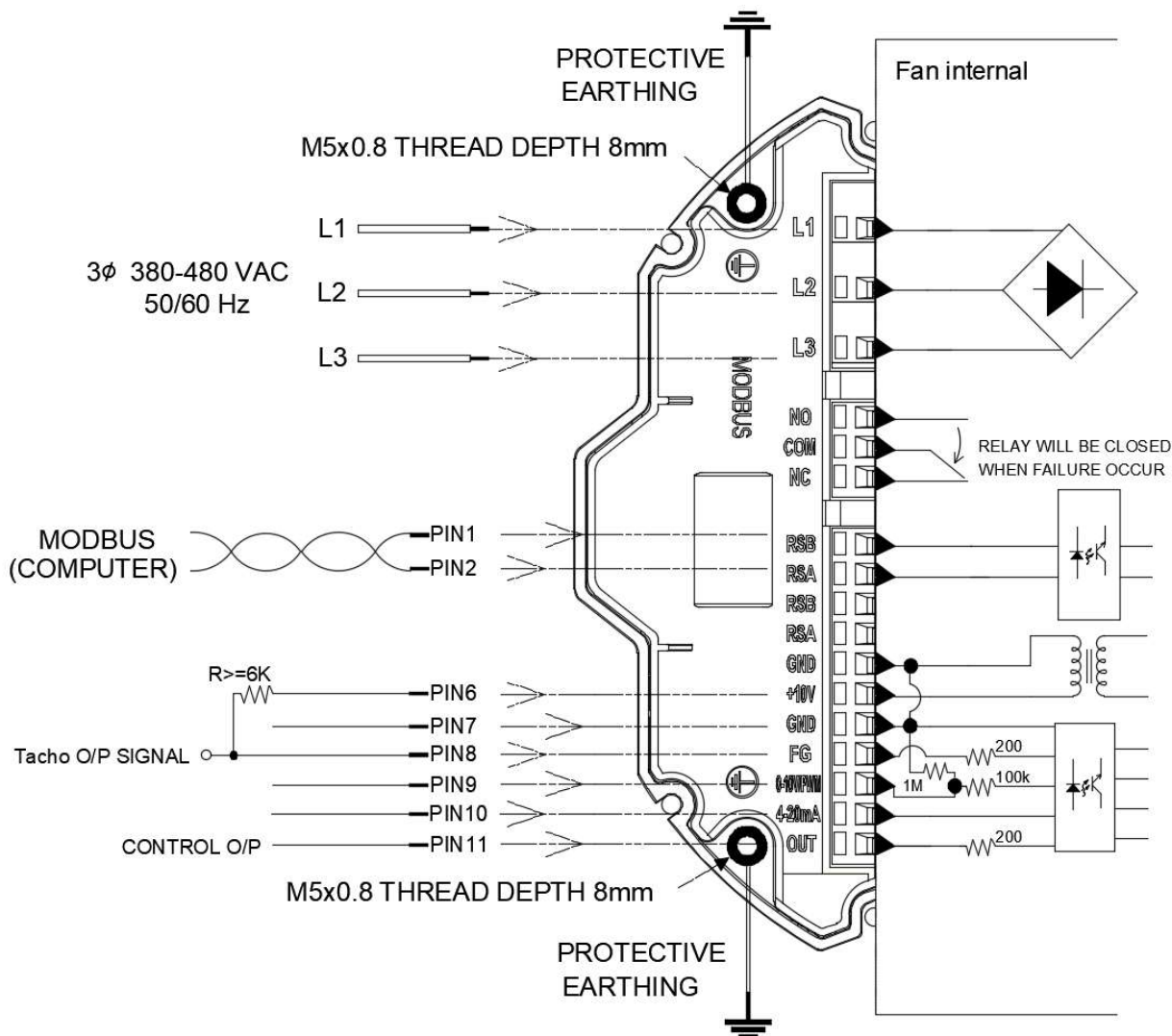
UNIT : mm[INCH]

Definition of terminal block



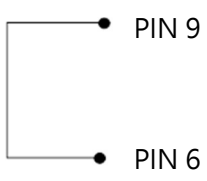
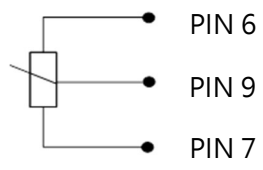
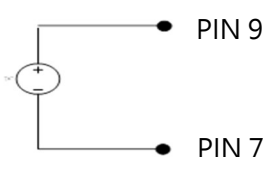
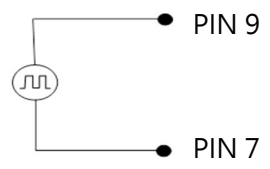
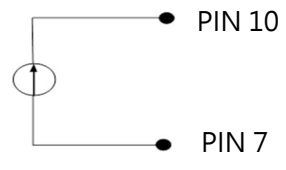
	Text	Functions
Power	L1	AC main (3~ 380-480VAC)
	L2	AC main (3~ 380-480VAC)
	L3	AC main (3~ 380-480VAC)
Status	NO	Alarm relay, open by failure
	COM	Alarm relay, common (2A/250VAC)
	NC	Alarm relay, close by failure
Signal	RSB	RS485-B
	RSA	RS485-A
	RSB	RS485-B
	RSA	RS485-A
	GND	Ground
	+10V	+10V output, MAX 10mA (For external potentiometer)
	GND	Ground
	FG	Frequency generator (FG) signal
	0-10V/PWM	Speed control ,input 0-10VDC
	4-20mA	Speed control ,input 4-20mA
	OUT	Control voltage output 0-10VDC (For external potentiometer)

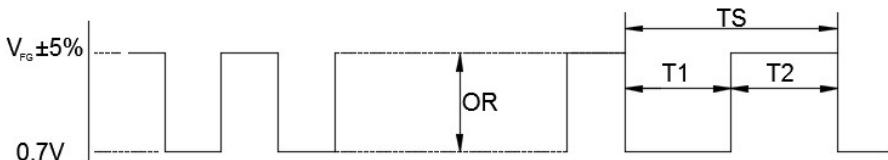
Lead wire connection:



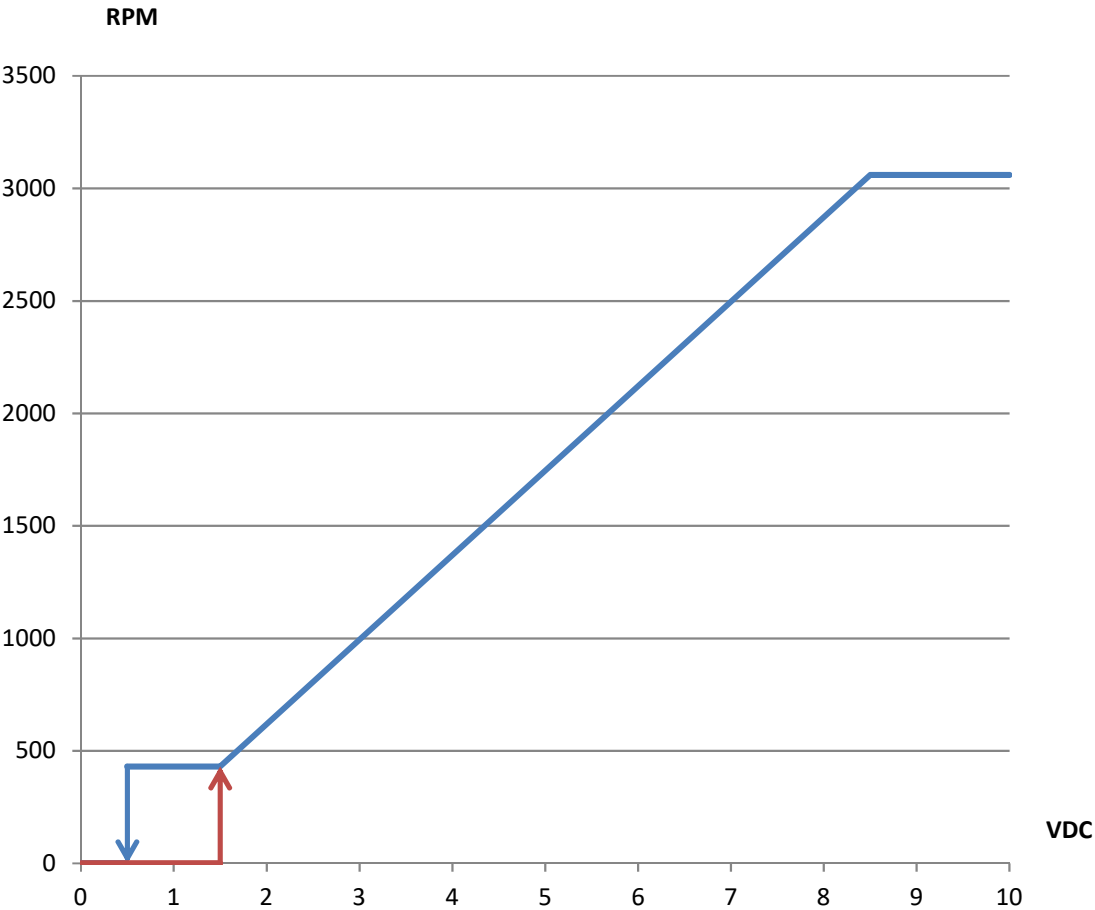
Note :

A MODBUS over serial line cable must be shielded. At one end of each cable its shield must be connected to protective ground.

Speed setting	
Full Speed 	Short PIN6 & PIN9 Fan will run full speed.
Voltage Control A 	Connector 1-10kΩ variable resistor Between +10VDC with GND and 0-10V/PWM Turn the variable resistor · can change the '0-10V/PWM' voltage (0...10V) °
Voltage Control B 0-10V DC Source 	Use voltage source support 0~10VDC voltage DC+ : connector PIN9(+) DC - : connector PIN7(-)
PWM Control PWM Generator 	PWM duty control PWM amplitude is 10VDC(+ -5%) Frequency Range is 100Hz...100kHz - PWM duty higher than 15%, fan start up ° - PWM duty lower than 5%, fan stop °
Current Control 4-20mA Current Source 	4~20mA Current Control Open 0-10V/PWM PIN - Lower than 4.8 mA → Fan Stop - Higher than 5.6 mA → Fan Start up - Higher than 19.5 mA → Maximum Speed

Signal function																	
RS485 control function	RS485 control function - Select the control mode of speed, fixed speed or fixed PWM duty - Speed and power consumption feedback. - Allow multiple FANs control and status patrol.																
Control O/P	The analog signal level is the derivative of current control level. <table><tr><th>Current (mA)</th><th>Control O/P (VDC) (REF)</th></tr><tr><td>4.0</td><td>0</td></tr><tr><td>6.3</td><td>1.50</td></tr><tr><td>14.0</td><td>6.00</td></tr><tr><td>19.5</td><td>9.45</td></tr></table>		Current (mA)	Control O/P (VDC) (REF)	4.0	0	6.3	1.50	14.0	6.00	19.5	9.45					
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Alarm state	NO and COM will OPEN ; NC and COM will CLOSE.																
FG	$V_{CE(sat)} = 0.7V \text{ MAX.}$ $I_C = 5mA \text{ MAX.}$ $V_{FG} = 30.0V \text{ MAX.}$ $R \geq V_{FG} / I_C$ Frequency generator waveform  $N=R.P.M$ $TS=60/N(SEC)$ 1 PULSE PER REVOLUTION $T1=T2=1/2 TS$																

Control Voltage VS. RPM Curve



Voltage(VDC) , PWM duty (%), 4~20mA table

Voltage	0	0.5	1	1.5	2	3	4	5	6	7	8	9	10	VDC
PWM duty	0	5	10	15	20	30	40	50	60	70	80	90	100	%
4~20 mA	4	5	5.6	6	7.2	8.8	10.4	12	13.6	15.2	16.8	19	20	mA